

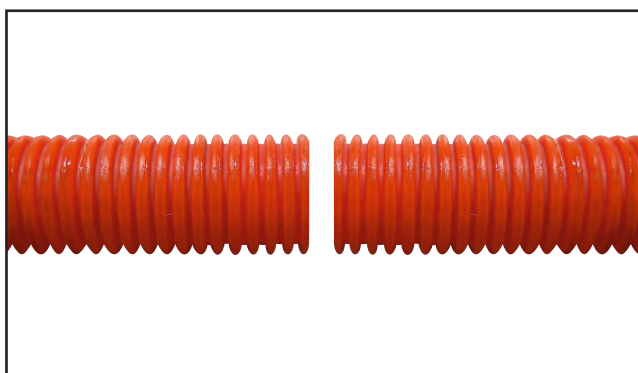
INSTALLATION INSTRUCTIONS

HEAT SHRINK COUPLER ON HDPE CORRUGATED PIPES

General Instructions:

Heat Shrink Couplers supplied by us are in an expanded form. When heated above 125⁰c they attempt to shrink back to their original dimensions, conforming to the objects they cover. Use a propane (preferred) or butane gas torch. Adjust the torch to obtain a soft blue flame with a yellow tip. Pencil-like blue flames should be avoided. Keep the flame moving continuously to avoid scorching the material. For coupler sizes bigger than 400 mm shrinkage operation with 2 persons is recommended.

Installation of Heat Shrink Coupler:



In order to obtain best possible results cut the Jointing Pipe ends straight and even, clean and de-grease the pipe surface that will come into contact with sealant.



Place the Heat Shrink Coupler over the HDPE Corrugated Pipes which is to be joined.



Start the shrinking from the centre towards the edges unless the Hot Melt Adhesive comes out from the ends of Heat Shrink Coupler.



After installation let the coupler cool down to surrounding temperature and then can be used for its required application.